



▶ **DOCUMENT NUMBER:**
1150-066-D-11-05

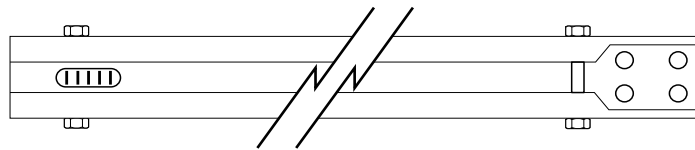
▶ **REVISION:** D

▶ **GROUP:**
Gate Operators

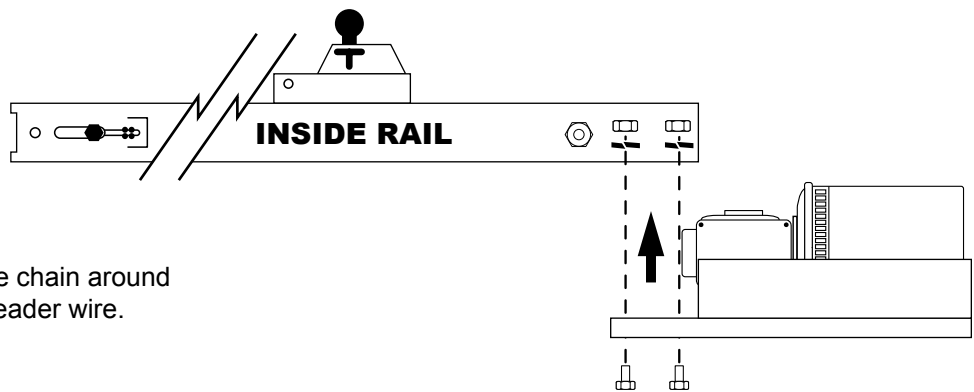


1150 Operator Assembly Instructions

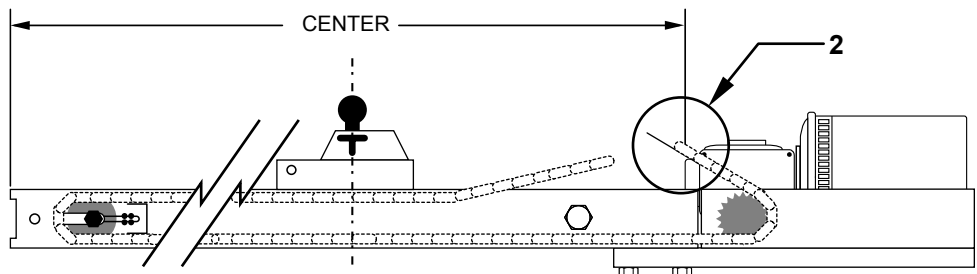
Installation Procedure



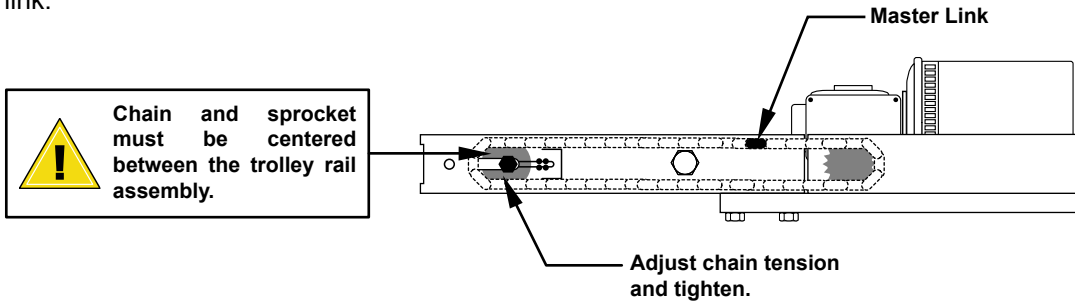
1. Attach the trolley rail to the powerhead assembly using the supplied hardware.



2. Cut the wire ties and route the chain around the drive sprocket using the leader wire.



3. Attach the chain to the other end using the double master link.



4. Install the breather plug.

