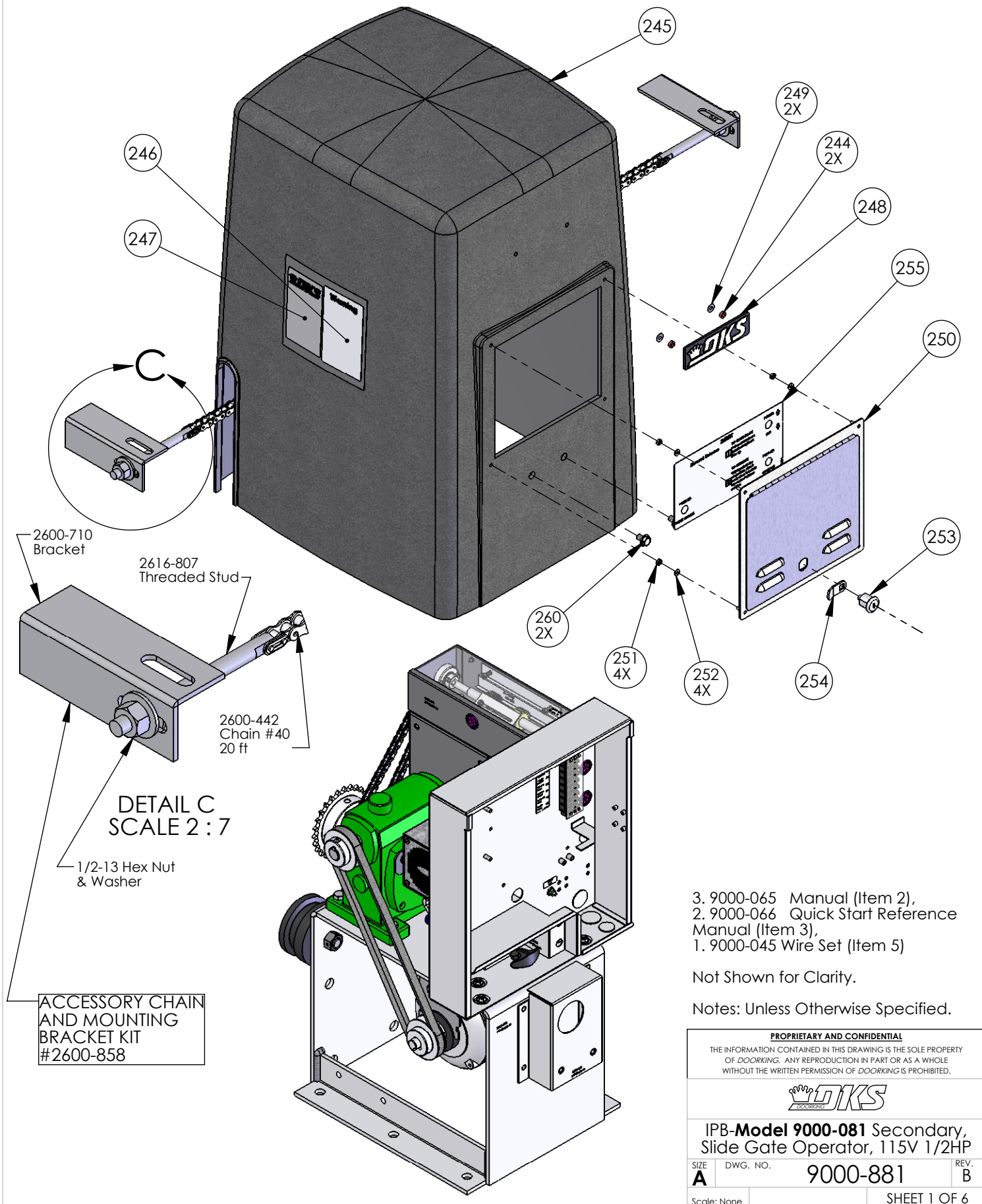
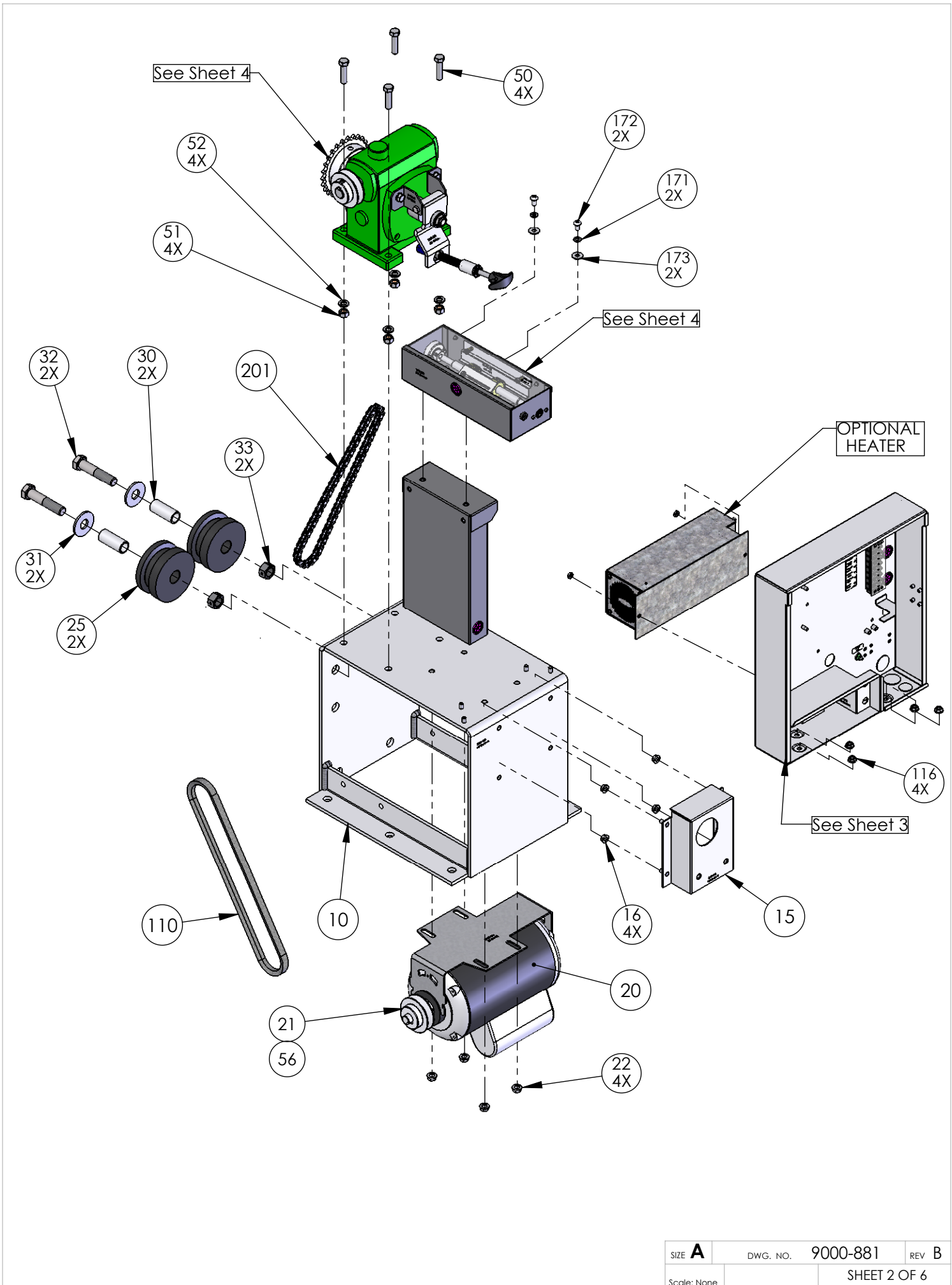
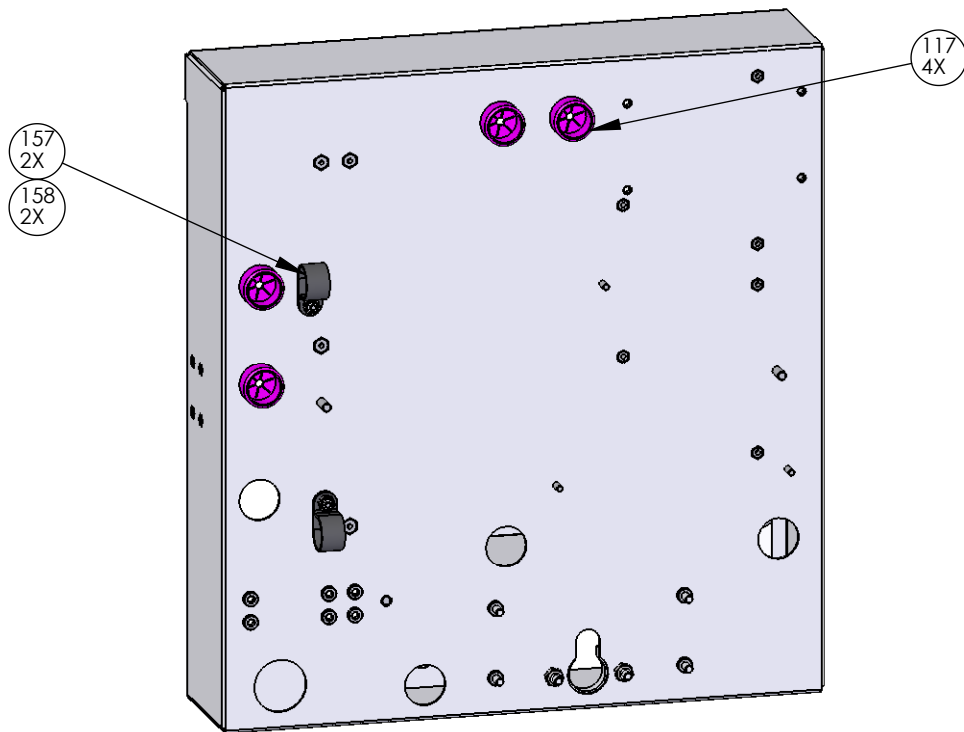
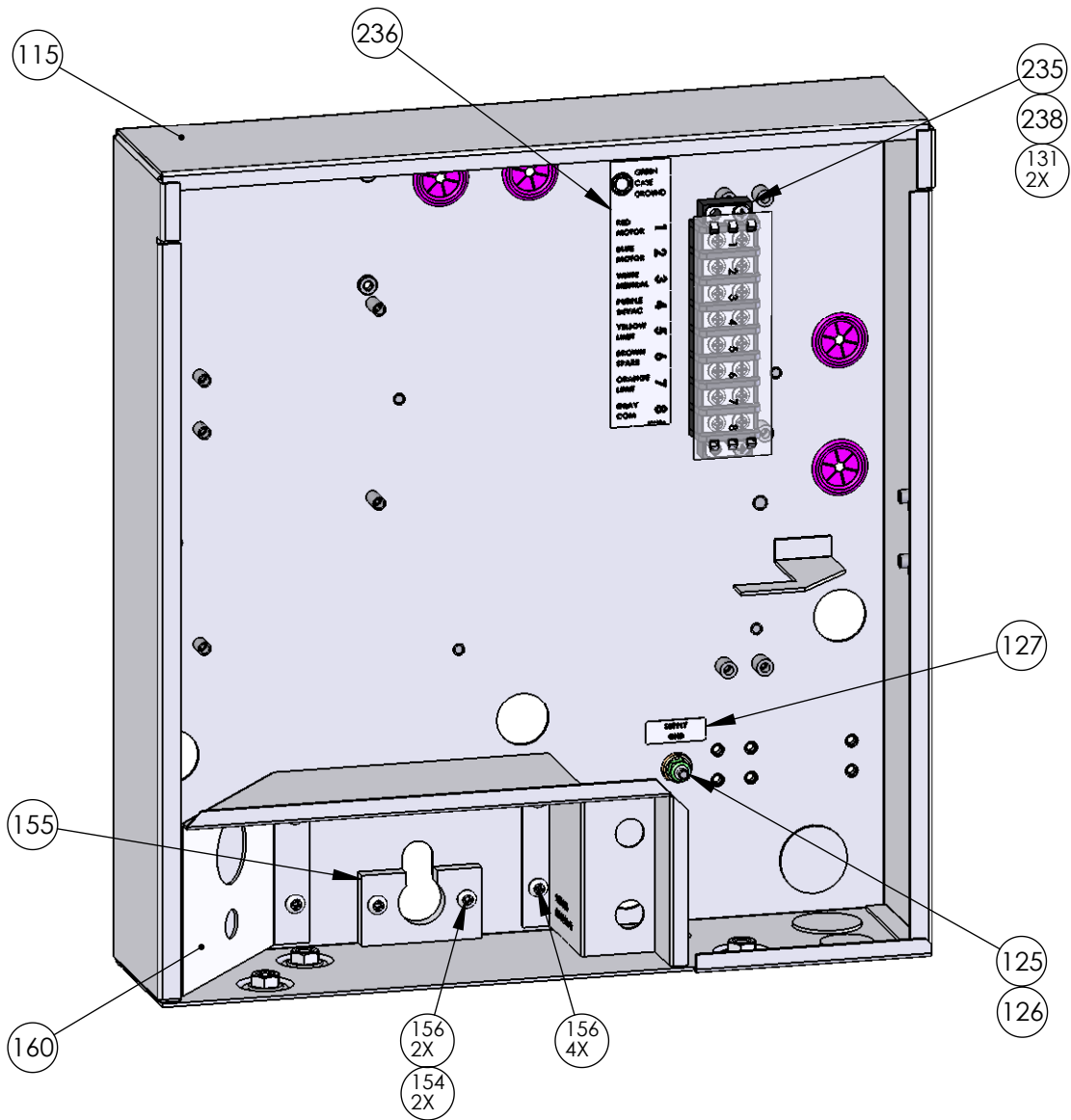


REVISIONS

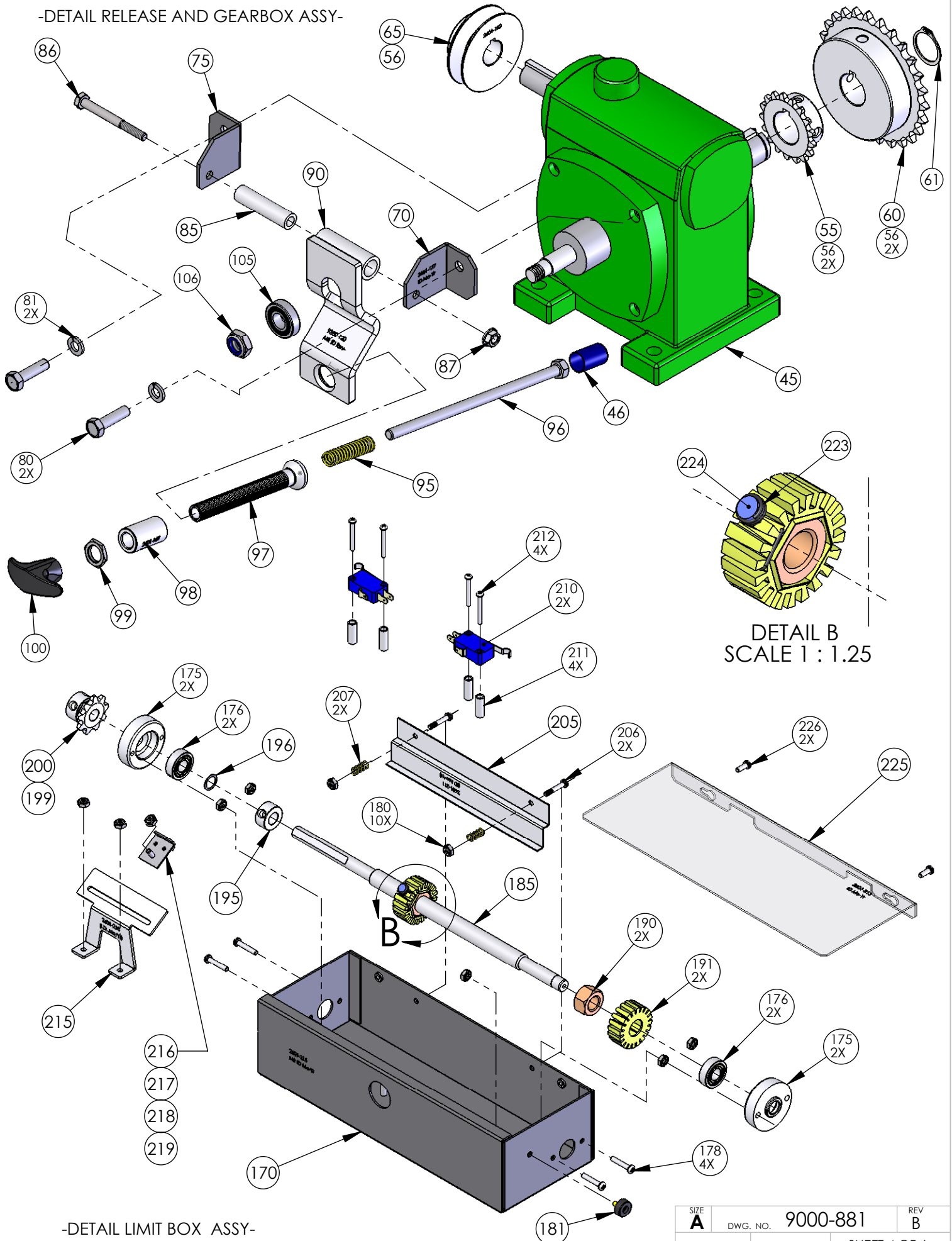
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	Revised	2/11/2011	DC







-DETAIL RELEASE AND GEARBOX ASSY-



DETAIL B
SCALE 1 : 1.25

-DETAIL LIMIT BOX ASSY-

SIZE A	DWG. NO. 9000-881	REV B
Scale: None	SHEET 4 OF 6	

IPB 900-881 Rev B (Model and Movex No. 9000-081)

Item	Part #	Qty	U/M	Description	Rev.
1	9000-881	1	EA	IPB 9000-081	
2	9000-065	1	EA	Manual Installation Slide Gate	
3	9000-066	1	EA	Manual Install Quick Start	
5	9000-045	1	EA	Wire Set 9000 Secondary	
10	9350-150	1	EA	Base Stand Slider 9000	
15	9350-140	1	EA	Panel Lock Cover	
16	2620-409	4	EA	Nut Hex Flange Lock 1/4-20	
20	1601-074	1	EA	Motor 1/2 H.P. Emerson 1601's	
21	2601-183	1	EA	Pulley 2 1/2 Dia x 5/8 Shaft	
22	2620-411	4	EA	Nut Hex Flange Lock 5/16-18	
25	2601-222	2	EA	Idler Wheel UHMW	
30	2601-224	2	EA	Spacer Idler Model 9000	
31	2620-022	2	EA	Washer 5/8" USS	
32	2615-040	2	EA	Bolt Hex Head 5/8-11x3 "	
33	2620-350	2	EA	Nut Center Lock 5/8-11	
45	2601-235	1	EA	Gearbox Clutch 9000	
46	1514-020	1	EA	Cap Plastic Antenna	
50	2615-055	4	EA	Bolt Hex Head 3/8-16 x 1 1/2	
51	2620-405	4	EA	Nut Hex 3/8-16	
52	2620-047	4	EA	Lockwasher 3/8"	
55	2601-228	1	EA	Sprocket 17 Tooth	
56	2616-094	5	EA	Set Screw 5/16-18 x1/4 Zinc Pt	
60	2601-232	1	EA	Sprocket 26 Tooth	
61	2630-011	1	EA	Snap Ring 1" #3100-100ZD	
65	2601-182	1	EA	Pulley 2 1/2 Dia x 3/4 Shaft	
70	2601-177	1	EA	Bracket Right Pivot Release	
75	2601-178	1	EA	Bracket Left Pivot Release	
80	2615-576	2	EA	Bolt Hex Head 8mmx30	
81	2620-053	2	EA	Lockwasher 5/16"	
82	2620-019	2	EA	Washer 3/8" SAE	
85	2601-181	1	EA	Spacer 1/2"ODx5/16"IDx2.06"L	
86	2615-012	1	EA	Bolt Hex Head 1/4-20 x 2 1/2	
87	2620-409	1	EA	Nut Hex Flange Lock 1/4-20	
90	9350-120	1	EA	Lever Release 9000	
95	2601-207	1	EA	Spring Release Lever	
96	2615-163	1	EA	Bolt Hex Head 5/16-18 x 7"	
97	2601-185	1	EA	Shaft Threaded Pivot Release	
98	2601-187	1	EA	Collar Threaded Adjustment	
99	3004-051	1	EA	Nut Panel 1/4 x 18	
100	2601-190	1	EA	Handle Pull Plastic	
105	1601-060	1	EA	Bearing-Sealed 1/2ID x 1 1/8OD	
106	2620-470	1	EA	Nut Locking Jam 1/2-13	
110	2601-110	1	EA	Belt 1/2" x 31"	
115	9350-100	1	EA	Enclosure Model 9000	
116	2620-409	4	EA	Nut Hex Flange Lock 1/4-20	
117	2600-810	4	EA	Bushing 7/8 Poke Thru Flaps	
125	2600-439	2	EA	Washer Cup - Brass	
126	2902-010	2	EA	Nut Nylon Lock 8-32 Green	
127	2599-006	1	EA	Decal SUPPLY GND	
128	2599-014	1	EA	Decal Copper Wire Only	
131	2616-007	2	EA	Screw Phillips Head 6-32x5/8"	
154	2902-004	2	EA	Nut Nylon Lock 8-32	
155	2601-193	1	EA	Cradle Plastic Release	
156	2616-018	6	EA	Screw Phillips Head 8-32 x 1/2	
157	2600-619	2	EA	Wire Clip-5/8" Concord 770-1209	
158	2902-003	2	EA	Nut Nylon Lock 6-32	
160	9350-105	1	EA	Divider Panel Enclosure	
170	2601-215	1	EA	Box Limit Switch Assy	
171	2620-009	2	EA	Washer Split Lock 1/4"	
172	2615-002	2	EA	Bolt Hex Head 1/4x20x1/2length	
173	2620-002	2	EA	Washer 1/4" USS	
175	2601-130	2	EA	Holder Plastic Bearing	
176	2601-171	2	EA	Bearing Sealed 3/8"IDx7/8"OD	
178	2616-003	6	EA	Screw Phillips Head 6-32x3/4SS	
180	2902-003	10	EA	Nut Nylon Lock 6-32	

Item	Part #	Qty	U/M	Description	Rev.
181	2601-209	1	EA	Bumper Rubber	
185	2601-120	1	EA	Shaft 1/2-13 UNC Threaded	
190	2620-460	2	EA	Nut Bronze 1/2-13 Thread	
191	2601-125	2	EA	Nut Plastic Traveling	
195	2601-189	1	EA	Collar 3/8" ID	
196	2620-070	1	EA	Washer Stainless 3/8ID 1/2OD	
199	2616-088	2	EA	Set Screw 1/4-20 x5/16 SS	
200	2601-226	1	EA	Sprocket 9 Tooth 35 Chain	
201	2601-115	1	EA	Chain #35 x 24 3/4" w link	
205	2601-211	1	EA	Bracket Limit Nut	
206	2616-108	2	EA	Screw Smooth Shoulder 6-32x3/4	
207	2600-857	2	EA	Spring-Compression Limits	
210	1804-024	2	EA	Switch Micro No NC C	
211	2900-930	4	EA	Standoff Aluminum 1/4" x11/16	
212	2904-007	4	EA	Screw Round Head 4-40 x 1"	
215	2601-218	1	EA	Bracket Mag Limit Switch	
216	9310-301	1	EA	Bracket Partial Limit Mt. 9310	
217	1601-256	1	EA	Switch Magnetic Sensor	
218	2616-031	2	EA	Screw Flat Head #0-90x1/4 Slot	
219	2620-399	2	EA	Nut Hex 00-90 Brass Zinc Plt	
223	2601-191	1	EA	Magnet Clip Partial Limit	
225	2601-213	1	EA	Cover Limit Switch Box	
226	2616-001	2	EA	Screw Phillips Head 6-32 x 3/8	
235	3130-023	1	EA	Terminal Strip 8 dual Row Scrw	
236	2599-063	1	EA	Label 6500 8 Terminal Mstr-Slv	
238	3129-008	1	EA	Terminal Block Cover 8 Positio	
245	9350-179	1	EA	Cover Operator 9000	
246	2599-199	1	EA	Label Universal	
247	2599-034	1	EA	Label Gate Operator	
248	2600-732	1	EA	Nameplate Plastic DKS Big	
249	2802-040	2	EA	Washer Push on Clamp	
250	9350-175	1	EA	Frame Door Access	
251	2902-003	4	EA	Nut Nylon Lock 6-32	
252	2802-002	4	EA	Washer #6 SAE	
253	4001-035	1	EA	Lock N16058BDxSFx2K Key 16120	
254	1702-517	1	EA	Cam Keyed Lock w/Bend	
255	2599-215	1	EA	Label - Model 9000	
260	2615-252	2	EA	Bolt Whiz Lock 5/16-18 x 1/2	
285	2599-100	1	EA	Sign Warning	
290	2600-858	1	EA	Accessory Box 9000-9310 Oper	